

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: MOUNTING PLATE
Job Number	: 36399		
Estimate Number	: 11071		
P.O. Number	:	Part Number	: D2957
This Issue	: 12/18/2007 S.O. No. :	Drawing Number	: D2957 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : MACHINED PARTS	Drawing Revision	: B
Previous Run	: 29869	Material	:
Written By	: _____	Due Date	: 1/5/2008 Qty: <u>19</u> Um: Each
Checked & Approved By	: <u>JD 07.12.18</u>		
Comment	: Est: C 00.08.09 New dwg rev B (mpp 2078)EC		

Job Number:



10	M6061T6B0500X01250	6061-T6 Bar .50" x 1.25"
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6061-T6 Bar .50" x 1.25"

Batch: M 7872

ml 08/02/02

15

BAND SAW



1 blank makes 5 parts

ml 08/02/02

15

HAAS CNC VERTICAL MACHINING #1



Tumble & Deburr

08/02/08

19

INSPECT PARTS AS THEY COME OFF MACHINE



ML 08/02/08

19

SECOND CHECK



08.02.08

9

INSPECT WORK TO CURRENT STEP



EG 08-07-08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector







Part No: D2957 PAR #: N/A Fault Category: Prod/Machined Parts NCR: (Yes) No DQA: P Date: 08/02/14
 QA: N/C Closed: H Date: 08 02 14

NCR: <u>36399</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
<u>08/02/08</u>	<u>3</u>	<u>1 piece scrap. too thin of .025" the face mill grab the piece</u>	<u>[Signature]</u> <u>QSR</u>	<u>scrap and replace Batch: 7872</u>	<u>[Signature]</u> <u>08/02/08</u>	<u>[Signature]</u> <u>08/01/08</u>	<u>[Signature]</u> <u>QSR12</u>	<u>[Signature]</u> <u>08/02/08</u>

NOTE: Date & initial all entries

Date: Tuesday, 12/18/2007 10:46:01 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: MOUNTING PLATE	
Job Number: 36399		Part Number: D2957	
Job Number:			
Seq. #:	Machine Or Operation:	Description :	
7.0	PACKAGING 1	PACKAGING RESOURCE #1	
			
Comment: PACKAGING RESOURCE #1			
Identify and Stock Location: <u>AT DW</u> <u>AS 08/02/01</u> (19)			
8.0	QC21	FINAL INSPECTION/W/O RELEASE	
			
Comment: FINAL INSPECTION/W/O RELEASE			
Job Completion			
		<u>min 2008/2/11</u> (19)	
		u	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

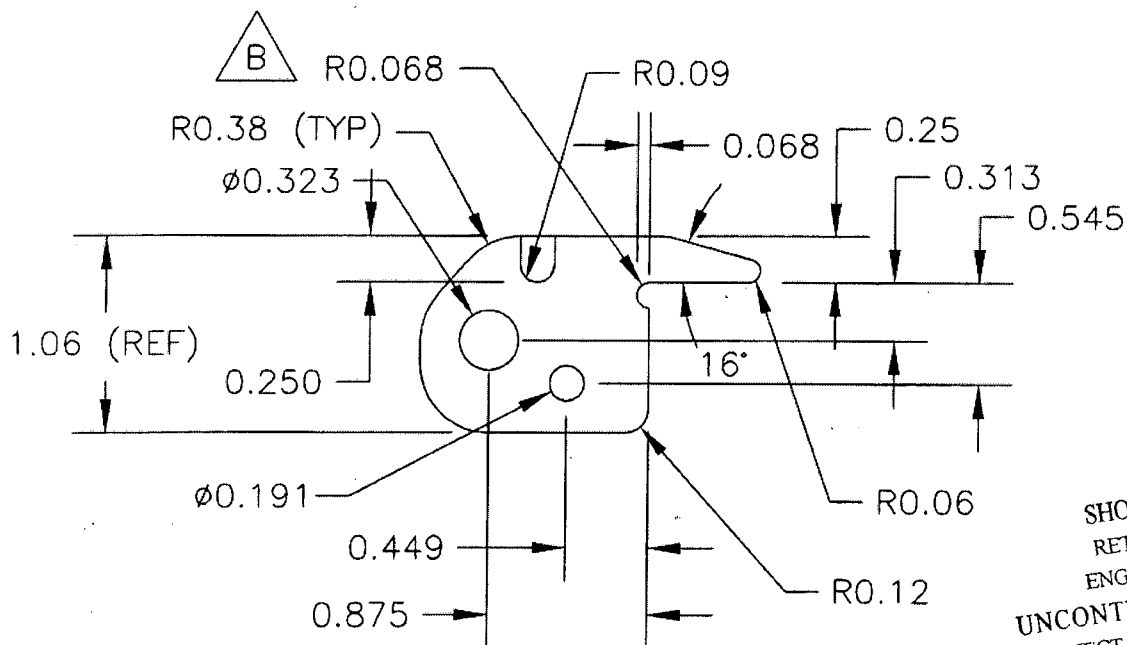
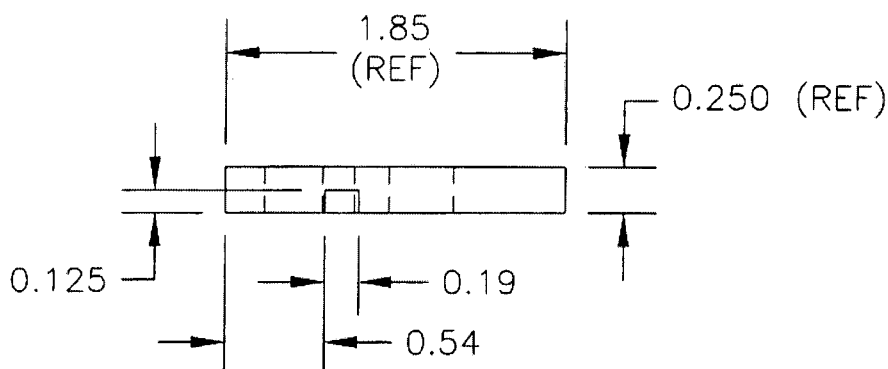
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2957	REV. B SHEET 1 OF 1
DATE 00.07.06	TITLE MOUNTING PLATE		SCALE 1:1
A	00.01.20	NEW ISSUE	
B	00.07.06	MODIFY CORNER DETAIL	

RELEASED
00.07.10 *[Signature]*



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 36399

MATERIAL: 6061-T6 (QQ-A-200/8 OR QQ-A-225/8 OR
QQ-A-250/11) 0.250 THICK
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
BREAK ALL SHARP EDGES 0.010 TO 0.020

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